

Date: Monday, 11/6/2006 1:37:06 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ADJUSTABLE ENGINE MOUNT KIT (205)
Job Number : 29301	
Estimate Number : 10548	
P.O. Number : N/A	Part Number : D205708011
This Issue : 11/6/2006 S.O. No. : N/A	Drawing Number : B80701 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : 11/6/2006 Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 28724	Material : N/A
Written By : <u> </u>	Due Date : 11/20/2006 Qty: 4 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est C 06.01.31 Added MS206136C12 JLM/AP	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

KS 06.11.07 (4)

2.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O: 2437 for:

6 ✓	D3284-001	Sleeve
2 ✓	D3284-003	Stud
4 ✓	D3284-005	Stud
6 ✓	D3284-007	Stud
6	NAS509-12	Nut
6	NAS509L12	NutStud

C 06.11.07 (4)

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure Certificate of Conformity is attached

06.11.10 (4)

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

Inspect assembly. Visually inspect thread, fit and cad plating

06.11.13 4 bags

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/6/2006 1:37:06 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29301

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3284001

Sleeve



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 D3284-001 Sleeve B29301

6.0

D3284003

Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Stud

Pick:

Packing Kit (Note: (1) D205-708-011 Kit includes all parts listed below)

Qty Part Number Description Batch

2 D3284-003 Stud B29301

7.0

D3284005

Stud



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

4 D3284-005 Stud B29301

8.0

D3284007

Stud



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty Part Number Description Batch

6 D3284-007 Stud B29301

9.0

D3284009

Bearing



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bearing

Pick: B29359

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/6/2006 1:37:06 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29301

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

6	D3284-009	Bearing	B29359
---	-----------	---------	--------

No Quantities are available on Computer

10.0 D3284011

Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bearing

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D3284-011	Bearing	
---	-----------	---------	--

B28740x2, B29361x2 ✓

11.0 MS206136C16

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivert

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

8	MS20613-6C16Rivet		
---	-------------------	--	--

M101648 ✓

12.0 MS206136C18

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

8	MS20613-6C18 Rivet		
---	--------------------	--	--

M19349 ✓

✓3

13.0 MS206136C19

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D205-708-011

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

Boe/11/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/6/2006 1:37:07 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29301

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description:

8

MS20613-6C19

Rivet

M19349 ✓

14.0

NAS50912

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty

Part Number

Description Batch

6

NAS509-12

Nut

M15057

B 29301

15.0

NAS509L12

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty

Part Number

Description Batch

6

NAS509L12 Nut

M15062 x 8, M1102296 x 16

B 29301

16.0

MS206136C12

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

RIVET

Pick:

Qty

Part Number

Description

Batch

2

MS206136C12

Rivet

M100089 ✓

B 06/11/14

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-708-011

Location:

PPP Rev:

A

B 06/11/15 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/21

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/6/2006 1:37:07 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29301

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

QC21

FINAL INSPECTION/W/O RELEASE



(H)

Comment: FINAL INSPECTION/W/O RELEASE

06.11.16

Job Completion



U 06.11.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15068-1	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO2437	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	SLEEVE	B80702-1 ✓	BELL 205A-1 205B 204B UH-1H	24	BATCH # 06-1013	Manufactured	
2	7/8 STUD	B80703-1	BELL 205A-1 205B UH-1H	8	BATCH # 06-1211	Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.				19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 08 November 2006		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
*Installer must cross-check eligibility with approved data. This document does not constitute authority to install the part. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1. Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.							

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15068-2	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO2437	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
3	3/4 STUD	B80704-1 ✓	BELL 205A-1 205B 204B	16	BATCH # 06-1212	Manufactured
4	STUD	B80705-1 ✓	UH-1H BELL 205A-1 205B 204B UH-1H	24	BATCH # 06-1218	Manufactured

13. Remarks
 These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).

14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.		<div style="background-color: #cccccc; padding: 2px;"> 19. <input type="checkbox"/> CAR 571/10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 </div> <div style="font-size: small; padding: 2px;"> Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571. </div>	
--	--	--	--

15. Authorized Signature 	16. Certificate / Approval Ref. No. AMO 88-97	20. Authorized Signature N/A	21. Certificate / Approval Ref. No. N/A
17. Name R. D. Williamson	18. Date (DD MMM YYYY) 08 November 2006	22. Name N/A	23. Date (DD MMM YYYY)



INSTALLER RESPONSIBILITIES

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15068-3	
4. Approved organization name and address  AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO2437	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
5	NUT	NAS509-12	various	24	BATCH # 05-2618	Manufactured	
6	NUT	NAS509-L12	various	15	BATCH # 06-1297	Manufactured	
7	NUT	NAS509-L12	various	9	BATCH # 06-1109	Manufactured	
13. Remarks These Aeronautical Products were procured from an approved source in accordance with Northern Aero Industries Ltd. Qualified Procurement List.							
14. Certifies that the items identified above were manufactured in conformity to:			<input checked="" type="checkbox"/> CAR 571-10 <input checked="" type="checkbox"/> Maintenance Release <input type="checkbox"/> Other regulations specified in block 13				
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.			Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.				
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 08 November 2006		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

Northern Aero Industries Ltd

1845 St. Matthews Ave.

Winnipeg, Manitoba

R3H 0A8

Phone: (204) 772-9922

Fax: (204) 772-7568

**Packing List**

Sales Order: SO15068

Shipper No: 1

Ship Date: 08-Nov-06

Page: 1 of 1

SOLD TO**DART AEROSPACE LTD. - DART**
1270 ABERDEEN STREETHAWKESBURY ON K6A 1K7
CANADA

Order Date: 07-Nov-06

Purchase Order: PO2437

Reference: Shipment 1 for SO15068

SHIP TO**DART AEROSPACE LTD. - DART**
1270 ABERDEEN STREET
MAIN FINISHED GOODS LOCATION
HAWKESBURY ON K6A 1K7
CANADA

Attn: C. LAVOIE

Phone: 613-632-9577

Fax: 613-632-1053

Ship Via:

Item ID	Description	Quantity	UM
B80702-1	SLEEVE ✓ 24 EA LOTNO 06-1013	24	EA
B80703-1	7/8 STUD ✓ 8 EA LOTNO 06-1211	8	EA
B80704-1	3/4 STUD ✓ 16 EA LOTNO 06-1212	16	EA
B80705-1	STUD ✓ 24 EA LOTNO 06-1218	24	EA
NAS509-12	NUT ✓ 24 EA LOTNO 05-2618	24	EA
NAS509-L12	NUT ✓ 15 EA LOTNO 06-1297 9 EA LOTNO 06-1109	24	EA